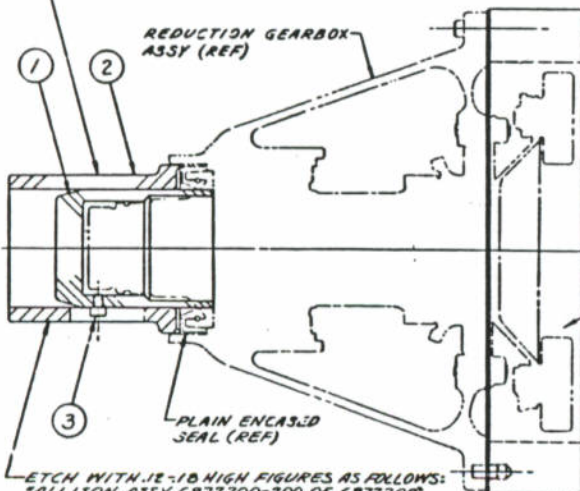


① SAE 4340
NDN RC 36-40

REDUCTION
ASSY (REF)

-ETCH WITH .12-18 HIGH FIGURES AS FOLLOWS:
"ALLISON 6872200-201 OF 6872200"
AND LAST CHG LTR
VENDOR NAME OR TRADEMARK

Each item purchased separately
will be shipped or stored at
your home and office. No
if all or on 5-11-77. All
see available. Attach to

1. ETCH AS SHOWN ON SUB-ASSY 200 AND 201.
2. ANODIZE ITEM 5 PER AMS 2470.
3. BLACK OXIDE ITEMS 1 AND 2 PER AMS 2485.
4. COAT 200 ASSY WITH GREASE FOR FULL PROTECTION AGAINST CORROSION.

USED ON ENGINE MODELS
250 SERIES

| REVIEWS | | | |
|---------|------|-------------|----------|
| DATE | TIME | DESCRIPTION | APPROVAL |
| | | | |

| | | | | | | |
|----------|-----|----------------|------|-------------------------|-------------------|----------|
| 5 | 1 | BASE | | | AL ALLOY | 2 |
| 4 | 4 | INSERT | | | SEE ITEM | 2 |
| 3 | 1 | SOC HD CAP SCR | | NO. 10-32 X .25 LG | STL CAP PL | 1 |
| 2 | 1 | PUSHER | | | STL | 1 |
| 1 | 1 | PILOT | | | STL | 1 |
| ITEM NO. | QTY | DESCRIPTION | CODE | PART OR IDENTIFYING NO. | MATERIAL OR NOTES | QTY REQD |

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

NOTE: P/N 6872200 CONSISTS OF THE FOLLOWING
SUB-ASSEMBLIES:

| SW NO. | NO REQD | SUB-ASSY |
|--------|---------|-----------------|
| 1 | 1 | 200 PUSHER ASSY |
| 2 | 1 | 201 BASE ASSY |

AMS 2485
AMS 2470
LACON. SPICER. 00071

| | | | |
|---|--|------------------|--|
| DRAWING PRACTICE | | LOCAL OFFICE USE | |
| SURFACE TYPING | | | |
| BEFORE TYPING | | | |
| GENERAL SPECIFICATIONS | | SPEC. NUMBER | |
| 100% DIVISION GEORGE E. JONES & SONS CORPORATION 100% DIVISION INDIANAPOLIS, INDIANA | | | |
| TITLE | | | |
| DRIFT-SEAL, FRONT REDUCTION GEARBOX ASSEMBLY | | | |
| C. DRAW SCALE | | SHEET NO. | |
| C. DRAW SCALE | | SHEET NO. | |
| D 73343 | | 6872200 | |
| 777 | | SHEET 2 OF 2 | |

BREAK SHARP EDGES, 020 UO:

| | | |
|-----------------------------|-----|------|
| VALUES OTHER THAN SPECIFIED | 4.2 | 5 |
| VAL. IN ANAL. #/° | 1 | 9.00 |

| | |
|---------------------------------|-----|
| TEL. RM 2 PLACE INTERCOM. - 040 | 040 |
| TEL. RM 2 PLACE INTERCOM. - 040 | 040 |

APLACE BOTTING (INVENTING
WITNESS TO BOTTLES AND BOTTLES)

| | |
|----------|-----|
| SEA ITEM | DAY |
| | AGE |

| | |
|---------------------|-----|
| SEE ITEM | 250 |
| NEW YORK AND HAWAII | 100 |

| | | |
|---|----------|--|
| 5 | SEE ITEM | |
|---|----------|--|

| | | | |
|------|-------------------|---------|-------|
| DATE | 10/10/1964 | TIME | 10:00 |
| BY | W. J. H. H. H. H. | REMARKS | NOTED |

REF-



EACH ITEM PURCHASED SEPARATELY
MUST BE STAPLED OR TIED TO YOUR
TAX RETURN AND OTHER DOCUMENTS
IF BATTLE OR BATTLEFIELD AREA
NOT AVAILABLE, ATTACH ONE.

BREAK SHARP EDGES.020 UO3

[illegible][illegible]

6872200